

D4364-041 FWD WEARPLATE ASSY

D4364-043 AFT WEARPLATE ASSY

VIEW A-A

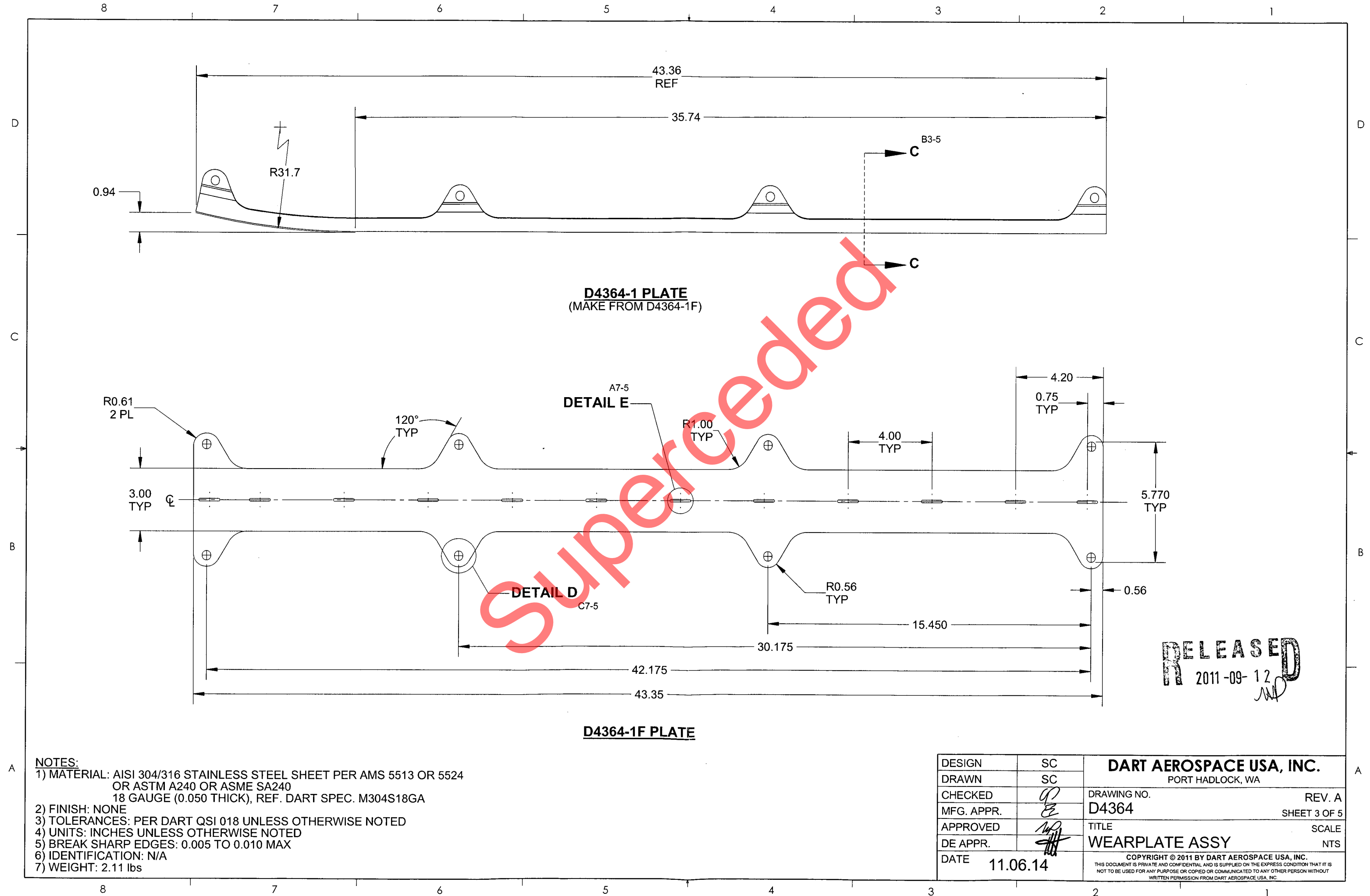
VIEW B-B

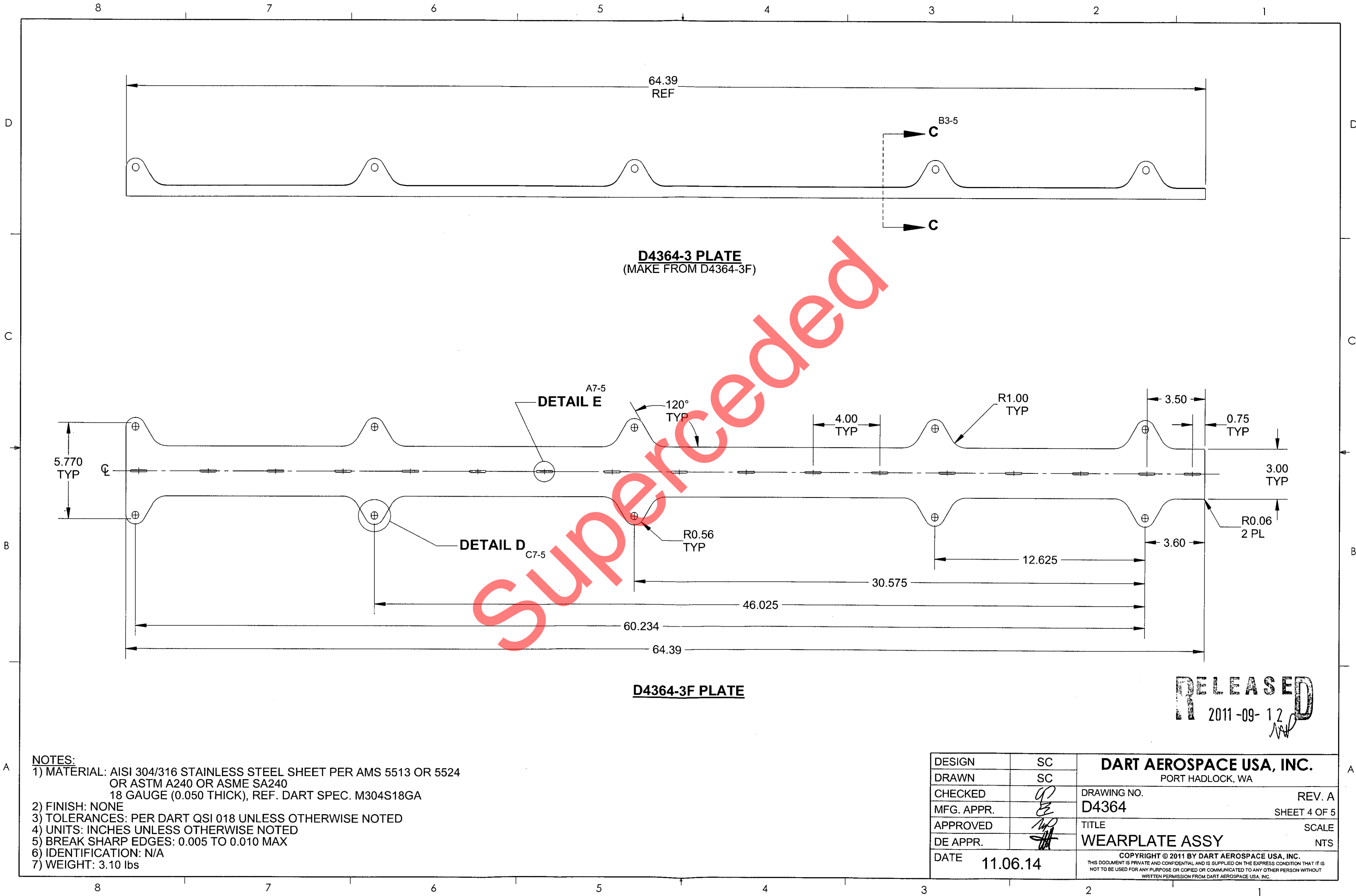
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4364-04X" PER QSI 044 6.1
- 7) WEIGHT: D4364-041 = 4.03 lbs; D4364-043 = 5.88 lbs
- 8) WELDING: PER QSI 004
- 9) 2059B HARDCOAT WELD, 0.19 THICK X 0.50 WIDE, FLUSH WITH D4365-X BAR ON ALL 3 SURFACES
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH A LAYER OF PLUS ONE ROCKGUARD 4714, 0.020-0.040 THICK
- 11) TRANSFER DRILL \varnothing 0.188 HOLES FROM D4365-X BAR TO D4364-X WEARPLATE AFTER WELDING

RELEASED
2011-09-12

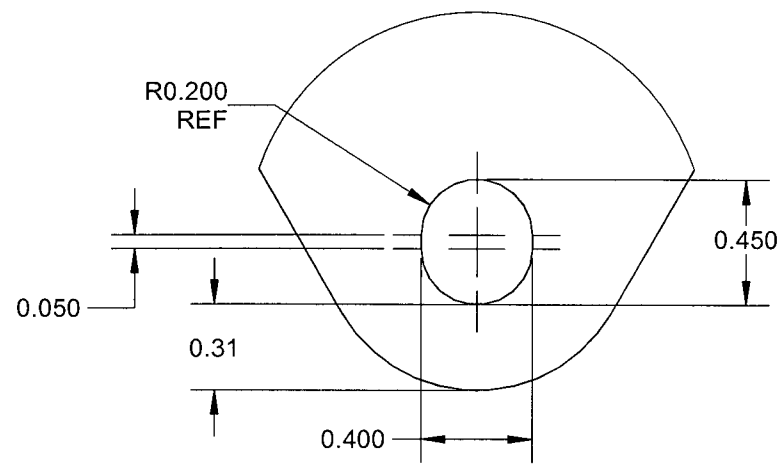
DESIGN	SC	DART AEROSPACE USA, INC.	
DRAWN	SC	PORT HADLOCK, WA	
CHECKED	<i>QE</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>EE</i>	D4364	SHEET 2 OF 5
APPROVED	<i>JP</i>	TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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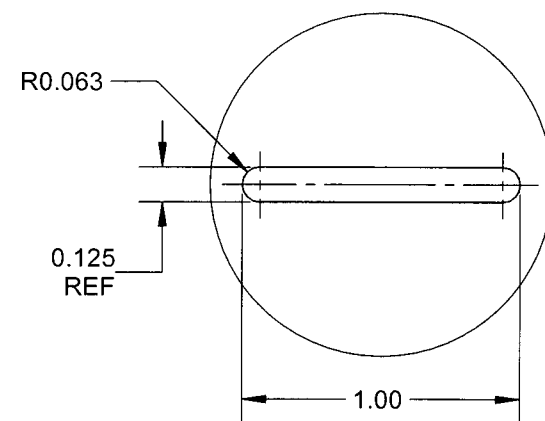


- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 3.10 lbs

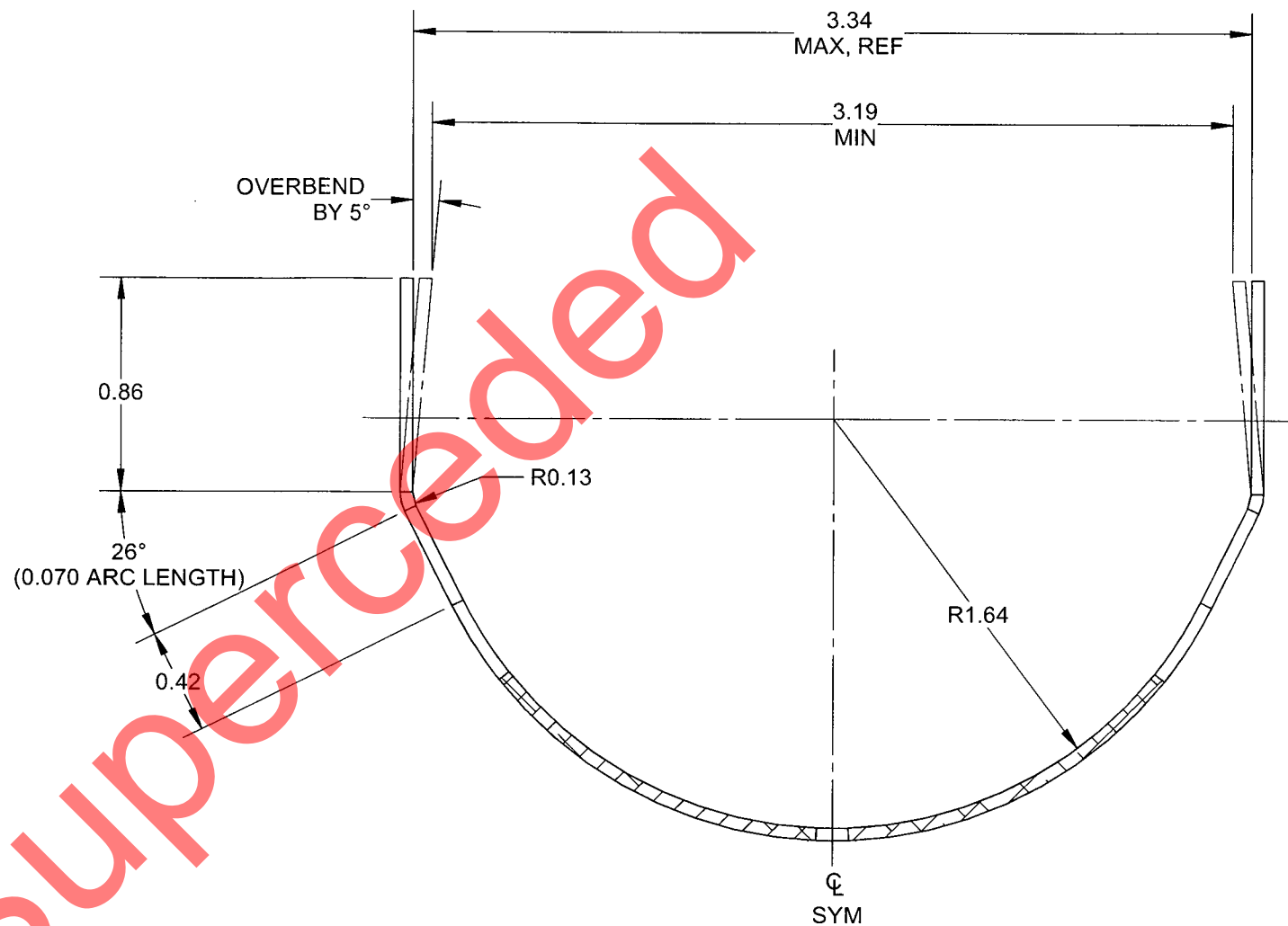
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DRAWN	SC		
CHECKED	<i>GP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>E</i>	D4364	SHEET 4 OF 5
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	WEARPLATE ASSY	NTS
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DETAIL D
SLOT DETAIL TYP
B5-3
B5-4



DETAIL E
SLOT DETAIL TYP
C5-3
C5-4



SECTION C-C

D3-3
D3-4

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2011-09-12
JMP

DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	SC		
CHECKED	GP	DRAWING NO. D4364	REV. A
MFG. APPR.	E	SHEET 5 OF 5	
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